Production of Aspartic Acid and Enzymatic Alteration in Pyruvate Kinase Mutants of *Brevibacterium flavum*

Michiko MORI and Isamu SHIIO

Central Research Laboratories, Ajinomoto Co., Inc., Kawasaki-Ku, Kawasaki, Kanagawa 210, Japan

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A pyruvate kinase-lacking mutant of *Brevibacterium flavum* produced 22.6 g/liter of l-aspartic acid with glutamic acid as a by-product, when cultured for 48 hr in a medium containing 100 g/liter of glucose. The production clearly depended on the amount of biotin added. This strain, 70, was derived by several steps of mutation from wild strain 2247 producing glutamate, successively via a citrate synthase-defective glutamate auxotroph, strain 214, a prototrophic revertant, strain 15-8, producing 10 g/liter of L-aspartic acid, and an S-(2-aminoethyl)-L-cysteine-resistant mutant, strain 1-231, having low pyruvate kinase and homoserine dehydrogenase and producing lysine. Strain 70, a methionine-insensitive revertant from strain 1-231, had a normal level of homoserine dehydrogenase but no pyruvate kinase. Its citrate synthase activity was about half that of the wild strain at saturated concentrations of the substrates with Michaelis constants for oxalacetate and acetyl-CoA of 110 and 6 times as high as those of the wild-type enzyme, respectively. The mutational step for these alterations in citrate synthase was strain 15-8. Phosphoenolpyruvate carboxylase of strain 70 showed 1.5-fold higher activity in the crude extract at saturated concentrations of phosphoenolpyruvate, a lower Michaelis constant (1.5 μM) for the substrate, phosphoenolpyruvate, less sensitivity to the feedback inhibition by aspartate, and higher sensitivities to the activators, acetyl-CoA and fructose-1,6-bisphosphate, than those of the wild strain. The concentrations of aspartate giving 50% inhibition were 6.2- and 4.5-fold higher in the absence and presence of acetyl-CoA, respectively.

In the previous study, a prototrophic revertant, 15-8, derived from a citrate synthase (CS)-defective glutamate auxotroph of *Brevibacterium flavum*, produced 10 g/liter of L-aspartic acid with a 30% yield, whereas the wild strain produced a large amount of L-glutamic acid but only a small amount of L-aspartic acid, when they were cultured with a limited amount of biotin. Further studies revealed that the concentration of L-aspartate produced by strain 15-8 was not increased by increasing the concentration of the carbon source, glucose, in the culture medium, indicating that it was still subject to the feedback control of phosphoenolpyruvate (PEP) carboxylase (PC) by aspartate (Fig. 1). Therefore, removal of the feedback inhibition of PC as well as an increase in the intracellular concentration of PEP, the substrate competing with the inhibitor, may increase the production of L-aspartate. Of these, the feedback inhibition of PC has been partially removed in strain 15-8. Moreover, a mutant having low pyruvate kinase (PK)-activity has already been derived from strain 15-8 and isolated as a lysine producer, in which the PEP concentration seems higher than in the wild-type strain.

The present paper reports an increase of the L-aspartate production with a lack of PK as well as mutational alteration of the related enzymes (Fig. 1) in the producers.

MATERIALS AND METHODS

*Bacterial strains and culture media. Bacterial strains used*

Abbreviations: PC, phosphoenolpyruvate carboxylase; PK, pyruvate kinase; CS, citrate synthase; TA, aspartate aminotransferase; HD, homoserine dehydrogenase; PEP, phosphoenolpyruvate; OAA, oxalacetate; AcCoA, acetyl-CoA; DTNB, 5,5'-dithiobis-(2-nitrobenzoic acid)
TABLE I. BACTERIAL STRAINS USED

<table>
<thead>
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<th>Strain</th>
<th>Parent</th>
<th>Remarks</th>
<th>References</th>
</tr>
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<tbody>
<tr>
<td>2247</td>
<td>—</td>
<td><em>Brevibacterium flavum</em>, a wild strain producing glutamate</td>
<td>5</td>
</tr>
<tr>
<td>214</td>
<td>2247</td>
<td>CS-deficient glutamate auxotroph producing aspartate</td>
<td>3</td>
</tr>
<tr>
<td>15-8</td>
<td>214</td>
<td>Prototrophic revertant with low CS and feedback-less sensitive PC, producing aspartate</td>
<td>1, 4</td>
</tr>
<tr>
<td>1-231</td>
<td>15-8</td>
<td>AEC-resistant mutant with low PK and HD, producing lysine</td>
<td>1, 4</td>
</tr>
<tr>
<td>70</td>
<td>1-231</td>
<td>Methionine-insensitive revertant with normal HD, producing aspartate</td>
<td>This paper</td>
</tr>
</tbody>
</table>

Abbreviations: CS, citrate synthase; PC, phosphoenolpyruvate carboxylase; PK, pyruvate kinase; HD, homoserine dehydrogenase; AEC, S-(2-aminoethyl)-L-cysteine.

Glucose

\[ \text{Phosphoenolpyruvate} \]

\[ \text{Pyruvate} \]

\[ \text{Oxalacetate} \]

\[ \text{Acetyl-CoA} \]

\[ \text{Citrate} \]

\[ \text{Aspartate} \]

\[ \text{Glutamate} \]

\[ \text{CO}_2 \]

\[ \text{Lysine} \]

\[ \text{Methionine} \]

\[ \text{Threonine} \]

Fig. 1. Glucose Metabolism and Aspartate Biosynthesis in *Brevibacterium flavum*.3,8,11

PK, pyruvate kinase; PC, phosphoenolpyruvate carboxylase; CS, citrate synthase; TA, aspartate aminotransferase; HD, homoserine dehydrogenase; ✗, feedback inhibition.

are summarized in Table I. Medium 34 was a modification of medium 251 and composed of 100g of glucose, 40g of (NH4)2SO4, 1g of KH2PO4, 0.4g of MgSO4·7H2O, 10mg of FeSO4·7H2O, 8mg of MnSO4·4H2O, 200μg of thiamine HCl, 2ml of Mieki (a commercial preparation from soybean-meal acid hydrolysate), 1g of Casamino acid, 100g of CaCO3 (separately sterilized), and 2μg of d-biotin in a total volume of 1 liter, pH 7.0, and sterilized at 110°C for 10 min. Medium 35 was composed of 100g of glucose, 45g of (NH4)2SO4, 1g of KH2PO4, 1g of MgSO4·7H2O, 10mg of FeSO4·7H2O, 8mg of MnSO4·4H2O, 100μg of thiamine HCl, soybean-meal acid hydrolysate containing 363mg of total nitrogen, 70g of CaCO3 (separately sterilized), and 2.7μg of d-biotin in a total volume of 1 liter, adjusted to pH 7.2 with NaOH, and sterilized at 115°C for 10 min. Compositions of medium 7, medium 10, and medium 23 were reported in the previous papers.

Isolation of methionine-insensitive revertants. Mutant 1-231 was cultured for 16hr in medium 7 without agar but supplemented with 5g of monosodium glutamate per liter. Then, the cells were harvested, washed twice with 0.1M sodium phosphate buffer, pH 7.0, treated with 250 to 750μg/ml of N-methyl-N'-nitro-N-nitrosoguanidine at 30°C for 15 min, washed again twice with the buffer, and suspended in the buffer. The cell suspension (about 10^6 cells/ml) was spread on medium 10 supplemented with 500mg/liter of methionine and incubated at 30°C for 5 days. The colonies appearing on the agar plates were picked up and their insensitivity to methionine further confirmed.

Aspartate production. A loopful of cells grown on medium 23 for 24hr was inoculated into a 500-ml flask containing 20ml of medium 34 or 35 and cultured aerobically at 30°C for 72hr or 48hr, respectively. Aspartate and glutamate produced were assayed microbiologically with *Leuconostoc mesenteroides* (ATCC8042) and *Streptococcus faecalis* (ATCC8043), respectively. Residual glucose was determined enzymatically using a “Glucose-B-Test” purchased from Wako Pure Chemical Industries. The growth was determined by measuring absorbancy at 562nm after 26-fold dilution.

Enzyme preparation. *B. flavum* 2247 or its mutants were cultured aerobically at 30°C for 40hr in 500-ml flasks containing 50ml of medium 34 containing 300μg/ml of biotin, except that 4g/liter of Casamino acid was added for strain 1-231.

A crude enzyme extract was prepared by sonic disruption of cells which had been washed twice with 0.2% KCl and suspended in 50mm Tris-HCl buffer, pH 7.5, containing 0.1M (NH4)2SO4. The extract was passed through a Sephadex G-50 column equilibrated with 50mm Tris-HCl buffer, pH 7.5, containing 0.5M (NH4)2SO4, when it was used for the enzyme assay.

PC was partially purified from the sonic extracts of *B. flavum*.
flavum 2247 and its mutant, 70. The sonic extracts of 2247 prepared as above (844 mg protein) were placed on a DEAE-cellulose column (2.5 x 33 cm) previously equilibrated with 50 mM Tris-HCl buffer, pH 7.5, containing 0.1 M (NH₄)₂SO₄. After the column was washed with 160 ml of the same buffer containing 0.1 M NaCl, the enzyme was eluted with a concentration gradient of NaCl formed from 800 ml (5 column volumes) of the buffer containing 0.1 M NaCl and that containing 0.6 M NaCl. The eluates from the column were immediately mixed with 0.5 M (NH₄)₂SO₄ (final concentration) to stabilize the enzyme. Fraction showing PC activity were pooled. PC was partially purified from the sonic extracts of strain 70 as described above except that the enzyme was eluted from the column with a concentration gradient of NaCl formed from 250 ml of the buffer containing 0.1 M NaCl and that containing 0.4 M NaCl. CS was partially purified from the sonic extracts of 2247 and 70 by DEAE-cellulose column chromatography as described above except that the enzymes were eluted from the column (2.3 x 12 cm) with a concentration gradient of NaCl formed from 250 ml of the buffer containing 0.1 M NaCl and that containing 0.4 M NaCl, and that the column for strain 70 was equilibrated with the buffer containing no (NH₄)₂SO₄.

Enzyme assay. The following enzyme activities were determined by measuring the initial rate of the reactions at 20 to 25°C with a Gilford-2600 recording spectrophotometer, after the reactions had been started by added the enzymes.

CS was assayed by the modified method of Srere et al., in which the increase of absorbancy at 412 nm of the reaction mixture was measured. Reaction mixture A contained 70 mM Tris-HCl buffer, pH 8.0, 0.1 mM oxalacetate (OAA), 0.05 mM acetyl-CoA (AcCoA), 0.05 mM 5,5'-dithiobiocis-(2-nitrobenzoic acid) (DTNB) and the enzyme. Reaction mixture B consisted of 70 mM Tris-HCl buffer, pH 8.0, 1.0 mM OAA, 0.2 mM AcCoA, 0.05 mM DTNB and the enzyme. Reaction mixture B consisted of 70 mM Tris-HCl buffer, pH 8.0, 1.0 mM OAA, 0.2 mM AcCoA, 0.05 mM DTNB and the enzyme.

PC activity was assayed by the same method as previously reported. The standard reaction mixture contained 100 mM Tris-HCl buffer, pH 7.5, 2 mM PEP, 3.3 mM MnSO₄, 10 mM NaHCO₃, 0.15 mM NADH, 0.1 mM AcCoA, 10 µg malate dehydrogenase (pig heart), and the enzyme in a final volume of 1.5 ml at room temperature.

Methods for determining HD ("reverse reaction") and PK were described previously, except that the pH of the PK assay medium was 7.5.

Chemicals. N-Methyl-N'-nitro-N-nitrosoguanidine, DTNB, OAA, Casamino acid and Mieki (soybean-meal acid hydrolysate) were purchased from Aldrich Chemical Company, Inc., Wako Pure Chemical Industries, Nutritional Biochemical Co., Difco Laboratories and Ajinomoto Co., respectively. L-Methionine, L-homoserine, PEP and ADP were obtained from Sigma Chemical Co., and AcCoA, NADP, NADH, malate dehydrogenase (pig heart) and lactate dehydrogenase (rabbit muscle) from Boehringer Mannheim GmbH.

RESULTS

Production of L-aspartate by pyruvate kinase mutants

As reported previously, aspartate is accumulated only when the culture medium contains a limited amount of biotin. Therefore, mutant 1-231 having low PK, which was derived from the aspartate producer, 15-8, and produced lysine with excess biotin, was cultured in biotin-deficient media. However, the amount of aspartate produced was less than that by the parent strain, 15-8. Moreover, the mutant produced large amounts of lysine as a by-product. Since the lysine production seems due to its low HD activity, mutants having normal levels of HD activity were derived from strain 1-231. These mutants were isolated as methionine-insensitive revertants which grew on the medium supplemented with methionine, because growth of the parent strain 1-231 was inhibited by methionine and restored by threonine, probably owing to its low HD activity. Figure 2 shows the distribution of these forty revertants as to their aspartate productivities. Under these conditions (glucose, 100 g/liter) the amount of aspartic acid produced by the original strain, 15-8, was 10 g/liter which was almost the same as that under the conditions described previously (glucose, 36 g/liter). Then, 28 of the tested revertants produced more aspartate than the original strain did. The best of them, 70, accumulated 22.6 g of L-aspartic acid/liter at maximum and its HD activity was restored to the level of that of strain 15-8, but it lacked PK activity similar to the parent strain, 1-231 (Table II). Although it was reported previously that strain 1-231 had low PK activity, the activity was not true PK activity, because it depended on PEP and not on another substrate, ADP, or on lactate dehydrogenase. The apparent activity may be due to the PC reaction coupled with
malate dehydrogenase in the crude extract because a large amount of the extract was used for the enzyme assay.

Figure 3 shows the time course of the aspartate production by strain 70. Similar to the glutamate production by the wild strain, the aspartate production began after the growth had almost stopped, owing to biotin starvation. It reached the maximal level at 48 hr when glucose had been consumed completely. After that, aspartate accumulated was not reduced. As shown in Fig. 4, the amount of aspartate produced by strain 70 clearly depended on that of biotin added to the culture medium, like the glutamate production by the wild strain. It reached 21.2 and 19.9 g/liter at the optimum and standard concentrations of biotin, 2.3 and 2.7 μg/liter, respectively. Glutamate was also produced as a by-product, 7.0 and 6.4 g/liter under these conditions. On the other hand, wild strain 2247 produced only about 1 g of aspartate/liter under the standard conditions as under the previous conditions,

### Table II. Enzyme Activities in Aspartate Producer, Strain 70, the Wild Strain, and the Intermediate Mutants

<table>
<thead>
<tr>
<th>Strain</th>
<th>HD</th>
<th>PK</th>
<th>CS A</th>
<th>CS B</th>
<th>CS B/A</th>
<th>Vm²</th>
<th>PCν</th>
</tr>
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<tr>
<td>2247</td>
<td>—</td>
<td>—</td>
<td>809</td>
<td>345</td>
<td>838</td>
<td>2.4</td>
<td>1360</td>
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<tr>
<td>214</td>
<td>—</td>
<td>—</td>
<td>563</td>
<td>2</td>
<td>5</td>
<td>2.5</td>
<td>—</td>
</tr>
<tr>
<td>15-8</td>
<td>0.70</td>
<td>624</td>
<td>5</td>
<td>49</td>
<td>11.6</td>
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<td>0</td>
<td>0</td>
<td>7</td>
<td>49</td>
<td>7.4</td>
<td>—</td>
</tr>
<tr>
<td>70</td>
<td>1.11</td>
<td>2</td>
<td>16</td>
<td>76</td>
<td>4.7</td>
<td>680</td>
<td>515</td>
</tr>
</tbody>
</table>

nmol/min/mg-protein.

A Specific activity at saturated concentrations of substrates.

B Assay conditions A and B mean those using reaction mixtures A and B, respectively.

C Not determined.

For abbreviations, see the footnote to Table I.

while it produced 43 g of glutamate/liter under the former conditions, that is, much more than under the latter conditions, but with almost the same yield.
Citrate synthase

It was described in the previous paper\(^9\) that the original strain, 15-8, from which strain 70 was derived was a prototrophic revertant from CS-defective glutamate auxotroph 214 and had only very low CS activity. However, as described above, strain 70 accumulated a considerable amount of glutamate as a by-product, whose biosynthesis was catalyzed by CS at the first specific step (Fig. 1). Therefore, CS activities of a series of mutants were examined. As shown in Table II (assay conditions A), the activity of strain 70 was higher than that of strain 15-8 but less than one-twentieth of that of the wild strain under the conventional standard conditions. However, when CS activity was determined at high concentrations of substrates (conditions B), that of strain 70 was found to be considerably restored to one-eleventh. Moreover, the activities of strain 70 and the wild strain at saturated concentrations of the two substrates (\(V_m\)) were 680 and 1360 nmol/min/mg protein, respectively, that is, the activity of strain 70 was restored to about 1/2 that of the wild strain. As these results indicated that Michaelis constants (\(K_m\)) for the substrates as well as the activities of CS were altered by the mutations, CSs of strain 70 and the wild strain were partially purified by DEAE-cellulose column chromatography (Fig. 5) and their \(K_m\) values examined. Table III shows that \(K_m\) values for OAA and AcCoA of the mutant enzyme were 110 and 6 times as high as those of the wild-type enzyme, respectively, whereas the rate equation was the same as that for the latter.\(^{10}\) Then, the B/A ratios of the series of mutants were compared with one another, in order to clarify the mutation step at which the high \(K_m\) values of CSs in strain 70 appeared. As shown in Table II, the B/A ratio of strain

Fig. 4. Effects of Biotin on Aspartate Production.
Mutant 70 was aerobically cultured in medium 35 containing the indicated concentrations of \(d\)-biotin at 30°C for 48 hr. —○—, L-aspartic acid; —●—, growth.

Fig. 5. Elution Profile of Citrate Synthase on DEAE-Cellulose Column Chromatography of Mutant Crude Extracts.
The sonic extracts of mutant 70 were subjected to DEAE-cellulose column chromatography with gradient elution with 0.1 to 0.4 M NaCl (——, calculated concentration). Citrate synthase activities were determined under conditions A (—○—: 0.1 mM OAA, 0.05 mM AcCoA) and B (—●—: 1.0 mM OAA, 0.2 mM AcCoA). Details are given in Materials and Methods.
Table III. Michaelis Constants of Citrate Synthase from the Mutant and Wild Strains

Michaelis constants of CS were obtained from double reciprocal plots of the initial reaction rate against the substrate concentration in the presence of various concentrations of another substrate. The partially purified enzymes were used.

<table>
<thead>
<tr>
<th>Strain</th>
<th>Km Oxalacetate (μM)</th>
<th>Km Acetyl-CoA (μM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2247 (Wild)</td>
<td>2.7</td>
<td>50</td>
</tr>
<tr>
<td>70</td>
<td>300</td>
<td>320</td>
</tr>
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</table>

As shown in Fig. 6, double-reciprocal plots of PC reaction rate against the concentration of substrate PEP were not linear with the same Hill coefficient (n=2.1) as in the case of the wild strain. On the other hand, the apparent Michaelis constant obtained from the linear part of the plots at high concentrations of PEP was 1.5 mM, that is, lower than that of the wild strain (3.4 mM). This indicates that the affinity for the substrate in-
Aspartate Production by Pyruvate Kinase Mutants

Fig. 7. Effects of Aspartate (A and B), Acetyl-CoA (C) and Fructose-1,6-bisphosphate (D) on Phosphoenolpyruvate Carboxylase Activities.

The experimental conditions were as given in Materials and Methods, and the partially purified enzymes from strains 2247 (—O—) and 70 (—●—) were used, but in (A), the reaction mixture did not contain AcCoA but the indicated concentrations of aspartate; in (B), the mixture contained 0.2mM PEP and the given concentrations of aspartate; in (C) and (D), the PEP concentration was 0.2mM and the indicated concentrations of AcCoA and FBP were added to the reaction mixture, respectively, instead of 0.1mM AcCoA. A relative activity of 100% was taken as the activity in the absence of L-aspartate, in (A) and (B), and that at saturated concentrations of the activators, in (C) and (D), which was obtained from the double reciprocal plots of the reaction rate against the activator concentration.

creased. PC from strain 70 was less-sensitive to the feedback inhibition by aspartate than that from the wild strain, whether the activator, AcCoA, was present or not. The concentrations of aspartate giving 50% inhibition were 6.2- and 4.5-fold higher in the absence and presence of AcCoA, respectively (Figs. 7A and B). The mutant enzyme was activated more easily by the activators, AcCoA and fructose-1,6-bisphosphate (FBP), than the wild-type enzyme (Figs. 7C and D). The concentrations of the activators giving half maximum activation were about 1/3 of that for the wild-type enzyme. Moreover, as shown in Table II, the specific activity of the crude extract of strain 70 at a saturated concentration of the substrate, PEP, (Vm) was 1.5-fold higher than that of the wild strain.

DISCUSSION

A lack of PK increased the amount of L-aspartic acid produced about 2-fold, from 10g/liter (strain 15-8) to 22.6g/liter (strain 70). This concentration of accumulated aspartate is the highest among those for fermentation processes reported.

As described in the previous papers,1~3) aspartate biosynthesis is regulated by the feedback inhibition of PC, whose substrate, PEP, is metabolized and consumed not only by the PC reaction but also by the PK reaction competing with it. Although PC of strain 15-8 is less-sensitive to the feedback inhibition by aspartate than that of the wild strain, the inhibition still remains. Therefore, it seems that an increase in the concentration of substrate, PEP, caused by a lack of PK decreased feedback inhibition of PC competitively resulting in the increase in aspartate overproduction.

In the previous paper,11) it was concluded that the PK reaction was the only pyruvate-forming reaction from glucose, because PK-lacking mutants derived directly from the wild
strain were selected as mutants which could not grow on glucose but on acetate. However, strain 70 obtained in this study grew well on glucose-minimal medium in spite of its lack of PK. This difference seems to be due to other mutations in strain 70.

PC from strain 70 was less-sensitive to the feedback inhibition by aspartate than the wild-type enzyme, similar to the case of the enzyme from the original strain, 15-8. Moreover, the enzyme from strain 70 showed higher affinities for the substrate, PEP, as well as the activators, AcCoA and FBP, than the wild-type enzyme.

Since the activators as well as the substrate competitively reverse the aspartate inhibition, while they promote binding of the substrate and the enzyme to each other, a single mutation which increased the enzyme affinity for the activators or for the substrate could explain all the enzymatic alterations above. However, the finding that partial desensitization to the feedback inhibition was also observed without the activators excluded the former possibility.

Furthermore, the latter case, a single mutation in the substrate binding site on PC can also explain the increased specific activity of PC in the mutant.

Consistent with the preliminary experiment, the CS activity of strain 15-8, a prototrophic revertant derived from a CS-defective glutamate auxotroph, strain 214, was only about 3-fold that of the parent under standard conditions A. However, it was found to be more than 12-fold under high-substrate conditions B, and, moreover, to be almost half that of the wild strain under the substrate-saturated conditions as shown by strain 70, because of its high Km values for the substrates, especially OAA. This result may explain the good growth of strains 15-8 and 70 in the absence of glutamate, if the intracellular concentration of OAA was similar to or higher than the Km value (300 μM). The intracellular concentration of OAA in the wild strain, however, seems much lower than this value, because the preferential synthesis of glutamate to aspartate, as shown by the control experiment with the wild strain in Fig. 3 (43 and 1.3 g/liter, respectively), has been attributed to the difference between the Km values for OAA of CS and aspartate aminotransferase (TA) (3 and 110 μM, respectively) (Fig. 1). On the other hand, OAA concentrations in the mutants are probably much higher than that in the wild strain, because the feedback inhibition of PC which regulates the intracellular concentration of OAA has been reduced by the mutation. These results suggest that the desensitization of PC to the feedback inhibition was necessary for revertant 15-8 having CS with high Km values to grow well without glutamate and, therefore, it was not an incidental alteration accompanied by the restoration of the CS activity in the mutation.

The high Km values of CSs in these mutants seem to cause preferential synthesis of aspartate in contrast to that of glutamate in the wild strain (the aspartate/glutamate ratios were 3.1 and 0.03 respectively). The results support the previous suggestion that preferential synthesis of glutamate in the wild strain may be due to the lower Km value of CS than that of TA.

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REFERENCES
